

**ALFATER XL A65I 2GP0000**

(Last update: 24.07.2024)

**MOCOM**

|                      |   |
|----------------------|---|
| Base Polymer         | Thermoplastic Vulcanisate (PP+EPDM)   |
| Colour               | natural color, black  |
| Service Temperature  | max. range (depending on load, geometry, etc.) -40-125 °C   |
| Special Features     | good recovery, good weathering resistance, good chemical resistance, good ozone resistance, good hot air resistance, good hydrolysis resistant                          |
| Market Segment       | Automotive, building and construction, do-it-yourself, electrical and electronic, Machinery, Furniture  |
| Application Area     | injection moulded parts   |
| Typical Applications | seals, sealing lip, handles, soft touch elements, impact protection / shock absorber, protection caps, cable ducts, casters, plugs, fastener & connector, 2K components |
| Adhesion to          | Polypropylene Homopolymer, Polypropylene Copolymer, Polyethylene, Thermoplastic Vulcanisate (PP+EPDM), Thermoplastic Olefin Elastomer, Thermoplastic Elastomer general  |

|                               |  |
|-------------------------------|--|
| Pre-Drying Conditions         | in a dry air (dessiccant) dryer 60-70 °C<br>for 2-4 h<br>max. moisture content <0,10 %   |
| Processing Injection Moulding | melt temperature 195-230 °C<br>mould temperature 10-60 °C<br>injection speed high<br>back pressure (hydraulic) >5 bar<br>holding pressure 50-70% of injection pressure |
| Storage                       | dry, protected from light<br>not above 30°C<br>tightly sealed<br>do not stack the pallets  |

| Properties                                    | Value | Dimension | Test Norm      |
|---|-------|-----------|----------------|
| <b>Mechanical Properties</b>                  |       |           |                |
| Tensile Stress at 100% Elongation (Type 2)    | 2.7   | MPa       | ISO 37         |
| Tensile Strength (Type 2)                     | 5.6   | MPa       | ISO 37         |
| Tear Strength (Method Ba)                     | 26    | kN/m      | ISO 34-1       |
| Elongation at Break (Type 2)                  | 375   | %         | ISO 37         |
| Shore Hardness A (15s)                        | 65    | -         | ISO 868        |
| <b>Thermal Properties</b>                     |       |           |                |
| Coeff. of Linear Therm. Expansion (parallel)  | 10    | E-6/K     | ISO 11359-1/-2 |
| Coeff. of Linear Therm. Expansion (normal)    | 18.8  | E-6/K     | ISO 11359-1/-2 |
| Compression Set (22h / 100 °C / 25% / Type A) | 42    | %         | ISO 815        |
| Compression Set (22h / 70 °C / 25% / Type A)  | 35    | %         | ISO 815        |
| Compression Set (72h / 22 °C / 25% / Type A)  | 25    | %         | ISO 815        |

## Technical Data Sheet

# Alfater XL<sup>®</sup>



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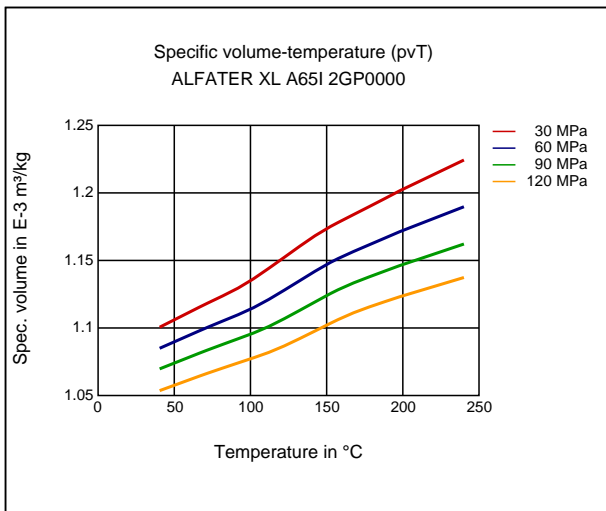
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|   |           |                   |             |
|---|-----------|-------------------|-------------|
| Compression Set (72h / 125 °C / 25% / Type A) | 55        | %                 | ISO 815     |
| <b>Electrical Properties</b>                  |           |                   |             |
| Tracking Resistance (CTI)                     | 600       | -                 | IEC 60112   |
| <b>Rheological Properties</b>                 |           |                   |             |
| Shrinkage (lengthwise, 24h)                   | 2.5 - 2.9 | %                 | ISO 294-4   |
| Shrinkage (lateral, 24h)                      | 1.3 - 1.7 | %                 | ISO 294-4   |
| Spiral Flow (2 mm wall thickness)             | 35        | cm                | -           |
| <b>Physical Properties</b>                    |           |                   |             |
| Density                                       | 900       | kg/m <sup>3</sup> | ISO 1183    |
| <b>Ageing Properties</b>                      |           |                   |             |
| Ozone resistance (method A)                   | passed    | -                 | ISO 1431-1A |

### Diagrams

#### Specific volume-temperature (pvT)



#### Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

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**Healthcare uses:** the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

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- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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